

**Work Order ID 111296**

Friday, January 10, 2014 11:02:39 AM

**\*111296\***

Page 1

Item ID: D4638-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Led Light

Start Date: 1/10/2014 Start Qty: 24.00

~~\*24\*~~ 11

Cust Item ID:

Required Date: 7/18/2014 Req'd Qty: 24.00

~~\*24\*~~

Customer:

Reference:

Approvals:

Process Plan: C2Date: 14/01/10

Tooling:

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D4638

A

100

0.00

**\*100\***

Purchasing

Memo

0.00

Purchasing

Issue P/O: 22587

Purchase Part Number: BR9741-401-001

Supplier: Bruce Aerospace

Certificate of conformity is required

Add in comment STC # 12-54

mg 14/01/13 11

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

11x SP14-3-26

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </div> </div>
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence  <input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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**Work Order ID 111296**

Friday, January 10, 2014 11:02:39 AM

**\*111296\***

Page 2

Item ID: D4638-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Led Light

Start Date: 1/10/2014 Start Qty: 24.00

**\*24\***

Cust Item ID:

Required Date: 7/18/2014 Req'd Qty: 24.00

**\*24\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00 27

**\*120\***

QC

Memo

0.00 11/3/20

Quality Control

11

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

CL 14103/26 x11

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

PL 14-03-31

CL 14103/27

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Picklist Print

Friday, January 10, 2014 11:02:39 AM

Page 1

Work Order ID: 111296

Parent Item: D4638-1

Parent Item Name: Led Light

Start Date: 1/10/2014

Required Date: 7/18/2014

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP revA 12.05.31 new issue EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
BR9741-401-001 LED Light		Purchased	No			110	Each	0.0000	1	<del>24</del> 11x			

11x SP 14-3-2le

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

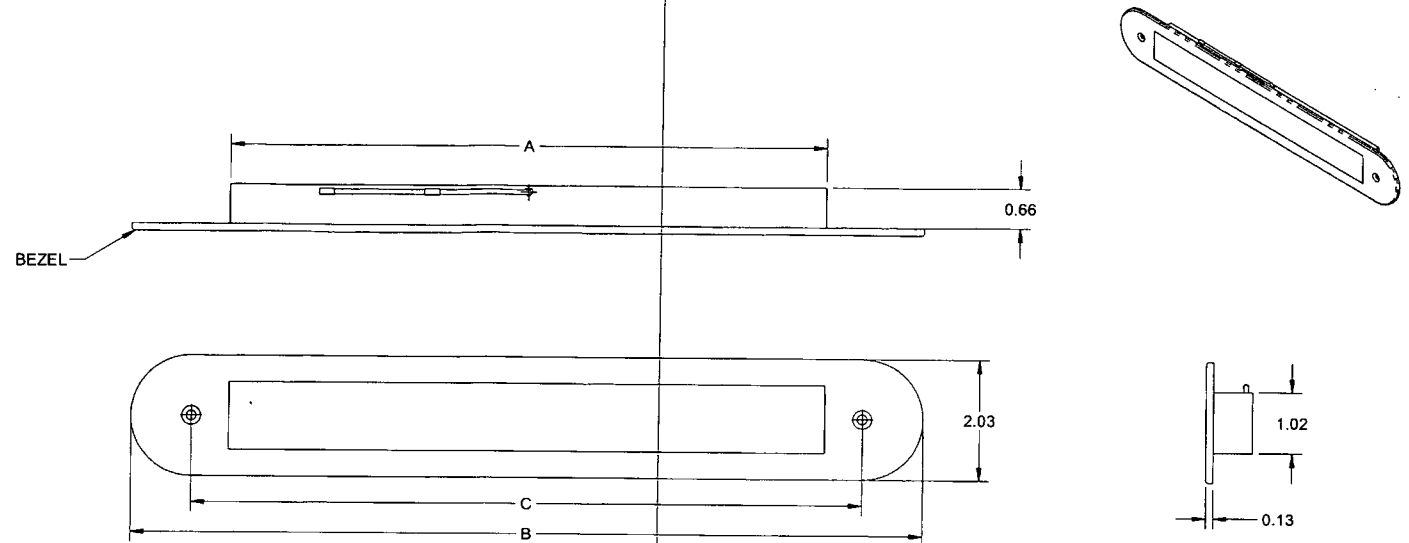
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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Doc/Data									
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Offset/Setup									
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Supplier									
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<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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# SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	VOLTAGE CONFIGURATION	POWER	CIRCUIT 1 LED COLOR	CIRCUIT 2 LED COLOR	A	B	C	BEZEL COLOR	WEIGHT MAX
D4638-1	LED LIGHT	BRUCE AEROSPACE	BR9741-401-001	24 V	24 VDC, 250 mA MAX	WHITE	WHITE	10.00	12.50	11.25	UNFINISHED	120 G/0.26 lb

CL 14/01/10  
W10.111296

**D4638-X LED LIGHT**

RELEASED  
2012-11-01

- NOTES:
- 1) POSSIBLE SUPPLIER: SEE TABLE
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
  - 7) WEIGHT: SEE TABLE

REV.	DESCRIPTION	RF	DATE
A	NEW ISSUE		12.07.25
DESIGN	RF		
DRAWN	RF		
CHECKED	RF		
MFG. APPR.	RF		
APPROVED	RF		
DE APPR.	RF		
DATE	12.07.25		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4638** REV. A  
SHEET 1 OF 1  
TITLE **LED LIGHT** SCALE NTS

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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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Handling/Pre									
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Transport									
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<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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**SATAIR**

Delivering uptime

**INVOICE** 91011766

Page 1 of 1 Invoice date 2014-03-25

**Bill to address**

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Ship to address**

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Order date/no** 2014-01-15/605781  
**Customer no** 515816  
**Your reference** MICHAEL GREGOIRE 613-632-9577  
**Your purchase** P022587  
**Your VAT no**  
**Your fax no** 6136321053

**Our reference** Inside Sales  
**Shipment. no.** 784758  
**Shipping details** FedEx P1  
531958821665

**Claim number**  
**Terms of delivery** EXW  
**Terms of payment** Net 30 days

Item	Part number Description Shipping location	Qty	UoM	Unit price	Disc	Total
31	BR9741-401-001 LIGHT USA ATL Batch 1000695999 Commodity code: 8803300090	6	EA	842.8300		5,056.91
T1 Country of origin: US						
SP 14-3-26						
NO CANCELLATION UPON RECEIPT OF ORDER.						
These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations (EAR) or International Traffic in Arms Regulations (ITAR). Diversion and or re-export contrary to U.S. law is prohibited.						
Total USD						5,056.9

Remit address: Satair USA, INC. Dept 3163, PO BOX 123163, Dallas, TX 75312-3163.

Satair USA, INC. , 3993 Tradeport Blvd., Atlanta, GA 30354.

Telephone: +1 404 675 6333 Telefax: +1 404 675 6311 SITA: ATLSA7X

AOG Service: +1 404 310 1966 E-mail: satairinq@satair.com www.satair.com

**SATAIR**

Delivering uptime

**INVOICE** 91011799

Page 1 of 1 Invoice date 2014-03-25

**Bill to address**

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Ship to address**

DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

Order date/no 2014-01-15/605781  
Satair cust no 515816  
Your reference MICHAEL GREGOIRE 613-632-9577  
Your purchase P022587  
Your VAT no  
Your fax no 6136321053

Our reference Inside Sales  
Satair shpmt. no. 785243  
Shipping details FedEx P1  
531958821687

Claim number:  
Terms of delivery EXW  
Terms of payment Net 30 days

Item	Part number Description Shipping location	Qty	UoM	Unit price	Disc	Total
31	BR9741-401-001 LIGHT USA ATL Batch 1000696195 Commodity code: 8803300090	5	EA	842.8300		4,214.15
NO CANCELLATION UPON RECEIPT OF ORDER.						
These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations (EAR) or International Traffic in Arms Regulations (ITAR). Diversion and or re-export contrary to U.S. law is prohibited.						
Total USD						4,214.15

Unless otherwise specified this delivery is subject to Satair's standard terms of sale and delivery (available on request).

Remit address: Satair USA, INC. Dept 3163, PO BOX 123163, Dallas, TX 75312-3163.

Satair USA, INC. , 3993 Tradeport Blvd., Atlanta, GA 30354.

Telephone: +1 404 675 6333 Telefax: +1 404 675 6311 SITA: ATLSA7X

AOG Service: +1 404 310 1966 E-mail: satairinc@satair.com www.satair.com

**Packing List - Certificate of Conformance**

Page 1 of 1  
Date 2014-03-25  
Ship-to customer number 515816  
Sales order 605781  
Your purchase order P022587

Certificate number 0021116487



HU number 57048480021116487

**Bill to address**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Ship to address**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

Item	Part number	Batch number	Cure date Expiry date	Country of origin	Qty U.O.M
	Customer part number	Manufacture batch no.			
	Description	PO number Trace reference			
30	BR9741-401-001	1000696195		US	5 EA
	BR9741-401-001				
	LIGHT	4500165431			
				0000909728	

**NO CANCELLATION UPON RECEIPT OF ORDER.**

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations (EAR) or International Traffic in Arms Regulations (ITAR). Diversion and or re-export contrary to U.S. law is prohibited.

## Certificate of Conformance

Satair Inc. is a certified distributor and meets all applicable requirements of ISO 9001:2008, EN/AS 9120 and FAA AC 00-56A.

SATAIR makes no independent representation that the parts are airworthy or acceptable for installation. These determinations are to be made by the installer based on an inspection of the parts and of the documentation forwarded by SATAIR.

Copies of certificates covering this shipment are enclosed in the parcel in an envelope marked QUALITY DOCUMENTS.

Jorge Ortuzar  
Quality Manager

This document is electronically signed, controlled and only applicable with actual transaction.

"These commodities, technology or software (ITEMS) were exported from the United States to the country indicated in the "SHIP TO" portion of this invoice/packing slip in accordance with the EXPORT ADMINISTRATION REGULATIONS. Diversion or re-export contrary to US law is prohibited."

Bruce Aerospace  
101 Evans Avenue  
Dayton NV 89403  
UNITED STATES



Phone: 775-246-0101  
Fax: 775-246-0451

del  
3-24-14  
Page: 1 of 1

Pack Slip: 5700

Packing Slip

SATR01

Ship To: RIKKE KRISTIANSEN  
SATAIR INC. ATLANTA  
3993 TRADEPORT BLVD.  
ATLANTA GA 30354  
UNITED STATES

Phone:  
Fax:

Sold To: SATAIR USA INC.  
ATTN: ACCOUNTS PAYABLE  
3993 TRADEPORT BLVD  
SUITE 100  
ATLANTA GA 30354  
UNITED STATES

Phone: 404-675-6333  
Fax: 404-675-6311

Ship Via: UPS Ground

F.O.B.: Ex Works  
Ship Date: 3/26/2014

Sales Order: 117962  
Your PO: 4500165431

PO Line	Part Number/Description	Planned Qty	Shipped Qty	Rev
---------	-------------------------	-------------	-------------	-----

Line 1	BR9741-401-001	Rel 1	DATE CODE: 1410	E
		LIGHT TASK LED, WHIT/WH		
		, 24VDC,		
Cust Part #:				

-5 EA

5:00:EA

VERIFIED BY *BT*

~~OFF COPY~~

OWNER OPERATOR FORM AND DRAWING ON FILE. CUSTOMER: METRO

FED EX  
OVERNIGHT

U.S.A. SUPPLIERS SHIPPING TO ATLANTA, GA. ROUTINE ORDERS\*  
1-100 LBS SHIP UPS GROUND ACCT# X58 372  
101 LBS UP SHIP YRC LTL SERVICE ACCT# 402 262X

MARK SHIPPING BOXES OR BAGS WITH THE PART NUMBER APPEARING IN THE DESCRIPTION (IF APPLICABLE)

dv

SHIPPED

CONTACT: RIKKE KRISTIANSEN  
PH: +45 3247 0184 / FX: +45 3247 0244  
EM: rik@satair.com

MAR 21 2014

Bruce Aerospace

~~Copy included on Pack Slip~~

ANY CLAIMS AGAINST THIS SHIPMENT MUST BE MADE WITHIN 30 DAYS OF INVOICE DATE

THE UNDERSIGNED CERTIFIES TO THE FOLLOWING STATEMENT: The products provided in association with this document were manufactured in compliance with the requirements of the referenced Customer purchase order and by the Bruce Aerospace procedures and processes that govern their registration to AS9100. Bruce Aerospace Certificate of Registration No. 0105-26-1-A.

On behalf of Bruce Aerospace, Inc. by *m Cline* **BAI 4** Authorized Quality Assurance Representative

PackSlip: 8.03:01



1000696195

SATAIR  
Certified True Copy

Date: 25-03-2014

Signature: *[Signature]*

**Packing List - Certificate of Conformance**

Page 1 of 1  
Date 2014-03-25  
Ship-to customer number 515816  
Sales order 605781  
Your purchase order P022587

Certificate number 0021116043



HU number 57048480021116043

**Bill to address**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

**Ship to address**  
DART AEROSPACE  
1270 ABERDEEN STREET  
HAWKESBURY ON K6A 1K7  
CANADA

Item	Part number	Batch number	Cure date	Country of origin	
	Customer part number	Manufacture batch no.			
	Description	PO number		Trace reference	TO number
30	BR9741-401-001	1000695999		US	6 EA
	BR9741-401-001				
		4500164365			
	LIGHT			0000908770	

**NO CANCELLATION UPON RECEIPT OF ORDER.**

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations (EAR) or International Traffic in Arms Regulations (ITAR). Diversion and or re-export contrary to U.S. law is prohibited.

**Certificate of Conformance**

Satair Inc. is a certified distributor and meets all applicable requirements of ISO 9001:2008, EN/AS 9120 and FAA AC 00-56A.

SATAIR makes no independent representation that the parts are airworthy or acceptable for installation. These determinations are to be made by the installer based on an inspection of the parts and of the documentation forwarded by SATAIR.

Copies of certificates covering this shipment are enclosed in the parcel in an envelope marked QUALITY DOCUMENTS.

Jorge Ortuzar  
Quality Manager

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Bruce Aerospace  
101 Evans Avenue  
Dayton NV 89403  
UNITED STATES

Phone: 775-246-0101  
Fax: 775-246-0451



3-21-2014

Pack Slip: 5451

Packing Slip

Page: 1 of 1

SATR01

Ship To: RIKKE KRISTIANSEN  
SATAIR INC. ATLANTA  
3993 TRADEPORT BLVD.  
ATLANTA GA 30354  
UNITED STATES

Phone:  
Fax:

Sold To:

SATAIR USA INC.  
ATTN: ACCOUNTS PAYABLE  
3993 TRADEPORT BLVD  
SUITE 100  
ATLANTA GA 30354  
UNITED STATES

Phone: 404-675-6333  
Fax: 404-675-6311

Ship Via:

F.O.B.: Ex. Works  
Ship Date: 3/7/2014

Sales Order: 117730  
Your PO: 4500164365

PO Line	Part Number/Description	Planned Qty	Shipped Qty	Rev
---------	-------------------------	-------------	-------------	-----

Line 1	BR9741-401-001	Rel 1	DATE CODE: 1410	E
1			LIGHT TASK-LED WHT/WH ,24VDC,	

Cust Part #:

6 EA

6.00 EA

SHIPPED

MAR 07 2014

Bruce Aerospace

VERIFIED BY

COPIES ONLY

OWNER OPERATOR AND FORM ON FILE  
CUSTOMER METRO

U.S.A. SUPPLIERS SHIPPING TO ATLANTA, GA. ROUTINE ORDERS\*  
1-100 LBS SHIP UPS-GROUND ACCT# X58.372  
101 LBS UP SHIP YRC LTL SERVICE ACCT# 402 262X

MARK SHIPPING BOXES OR BAGS WITH THE PART NUMBER APPEARING IN THE DESCRIPTION (IF APPLICABLE)

dv

CONTACT: RIKKE KRISTIANSEN  
PH: +45 3247 0184 / FX: +45 3247 0244  
EM: rik@satair.com

Co of C included on Pack Slip

ANY CLAIMS AGAINST THIS SHIPMENT MUST BE MADE WITHIN 30 DAYS OF INVOICE DATE

THE UNDERSIGNED CERTIFIES TO THE FOLLOWING STATEMENT: The products provided in association with this document were manufactured in compliance with the requirements of the referenced Customer purchase order and by the Bruce Aerospace procedures and processes that govern their registration to AS9100. Bruce Aerospace Certificate of Registration No. 0105-26-1-A.

On behalf of Bruce Aerospace, Inc. by  Authorized Quality Assurance Representative

Pack Slip: 8.03:01



1000695999

SATAIR  
Certified True Copy

Date: 25-03-2014

Signature: 





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO22587**

Purchase Order Date 1/13/2014

PO Print Date 3/26/2014

Page Number 1 of 2

Order From :  
SATAIR USA INC.  
DEPT 3163  
P.O.BOX 123163

VC-SAT001

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

DALLAS, TX 75312-3163

Contact Name  
Vendor Phone

Buyer Michael Gregoire  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

*REVISED*

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
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1	BR9741-401-001	LED Light	1/29/2014 Yes 1/29/2014		2.00 Each	\$726.87	\$1,453.
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\*\*\*NOTE\*\*\*

Manufacture as per drawing D4638.

Manufacturer's part number BR9741-401-001. Ref: Quote 20639974

B111295

BR9741-401-001

4/4/2014

11.00 ✓  
Each

\$842.83

\$9,271.

4/4/2014

\*\*\*NOTE\*\*\*

Manufacture as per drawing D4638.

B111296

Manufacturer's part number BR9741-401-001. Ref: Quote 20639974

*SP 14-3-26*

Price includes expedite fee \$637.60

Note:

3/26/2014



